

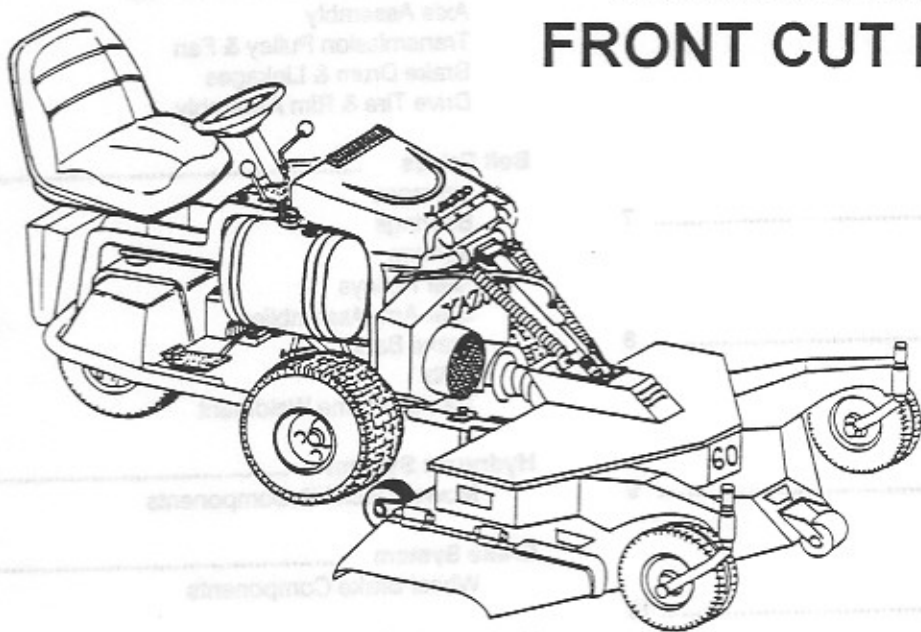


MADE IN U.S.A.

# YAZOO

## Parts Manual for

### YHRLKI20 SERIES COMMERCIAL FRONT CUT RIDER



**Professional Quality Lawn Care Equipment  
since 1945**

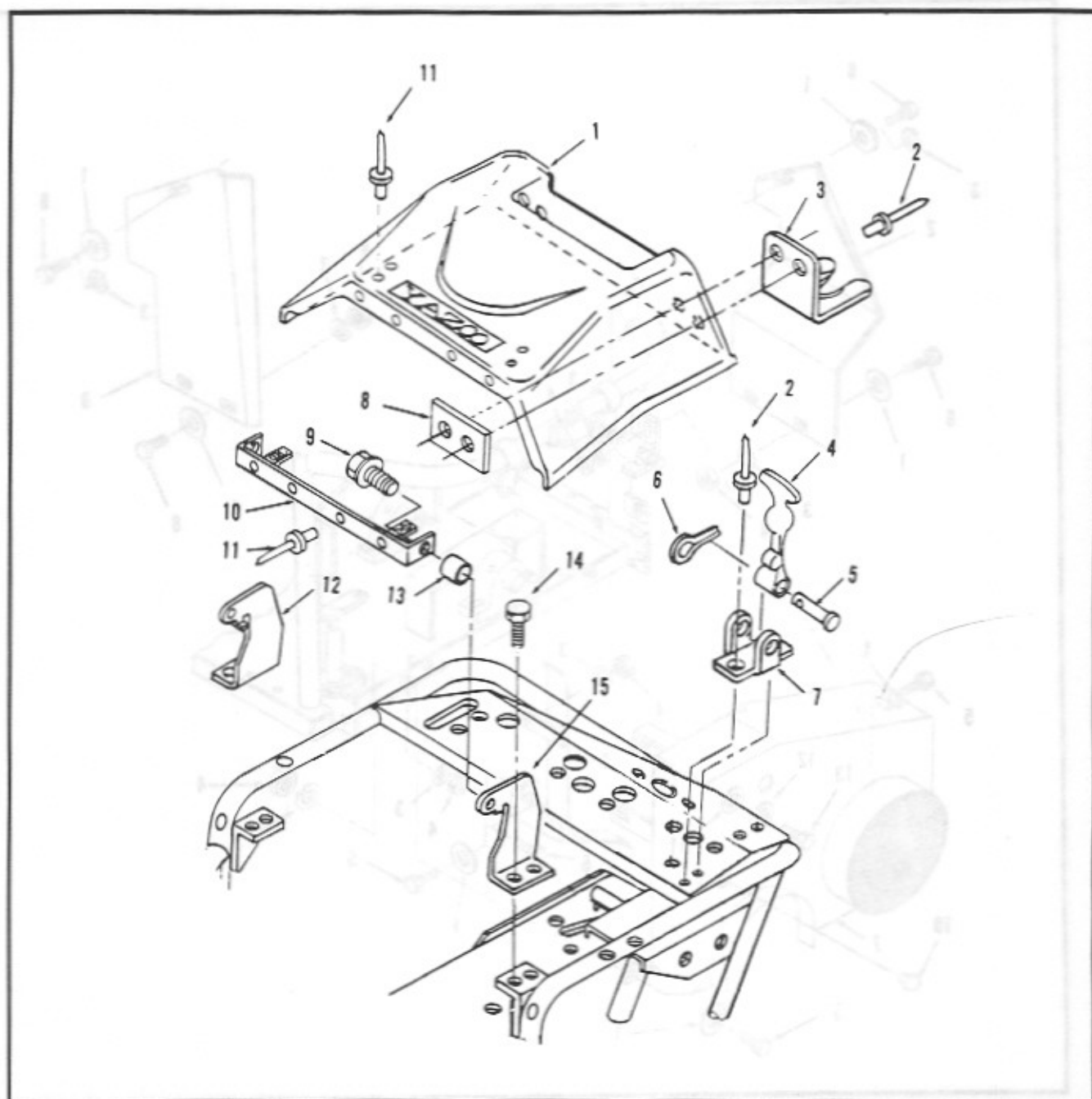
Yazoo Manufacturing Company's policy is to improve its products whenever it is possible and practical to do so. In a effort to keep pace with changes in technology, Yazoo reserves the right to make changes or improvements at any time without incurring any obligation to make such changes on products previously manufactured.

MANUAL # 1301-195 (IR 1/93)

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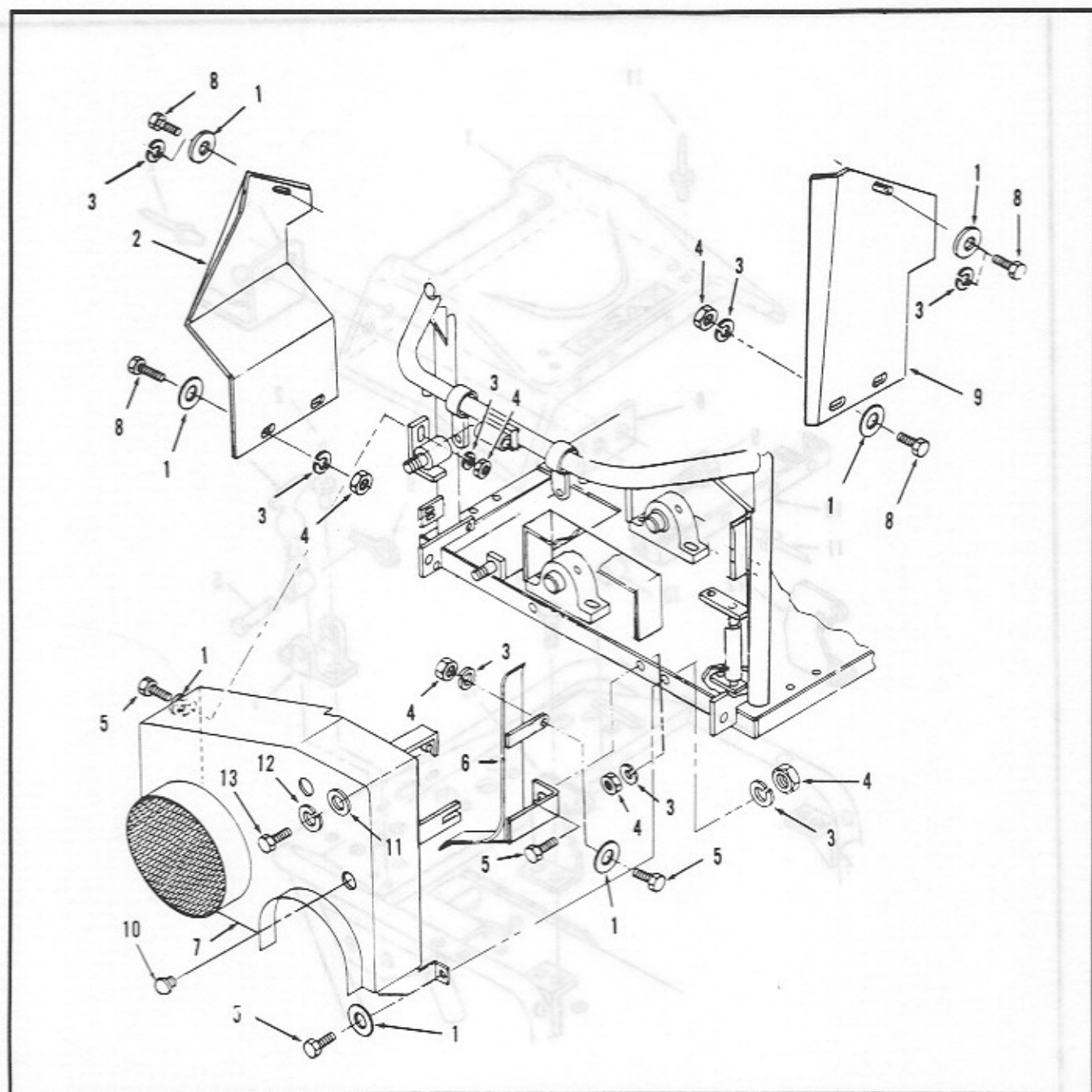
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# YHRLKI20 TRACTOR HOOD



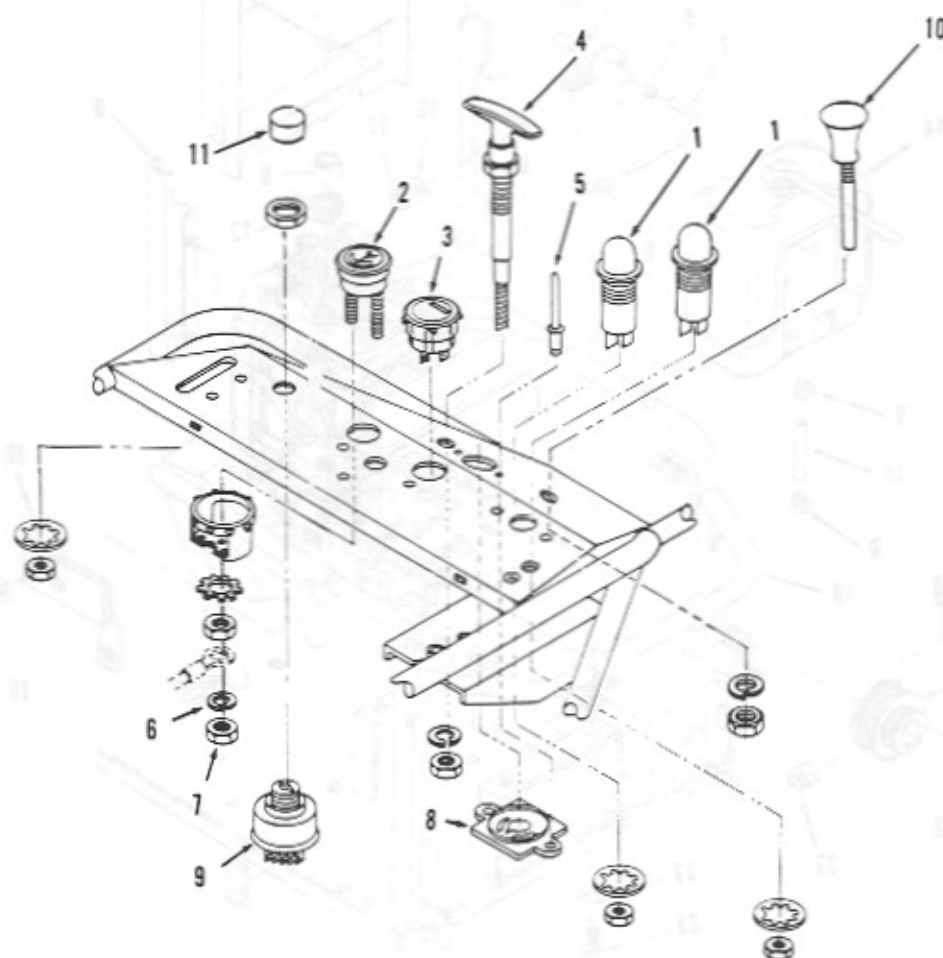
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0804-035-001	Hood Asm.	9	0209-081	HWH, .25Cx.75 TF (2)
2	1807-007	Rivet, Pop .188 (8)	10	0214-505	Brk't., Hood Mt.
3	0214-350	Brk't, Upper Latch (2)	11	1807-008	Rivet, Pop Blk. (8)
4	1208-023-001	Latch, Rubber (2)	12	0214-504	Brk't, Hood Mt. RH
5	1604-013	Pin, 5/16x1-1/4 Clevis (2)	13	1913-297	Spacer, Pivot (2)
6	1604-144	Pin, Cotter (2)	14	0209-108	HHCS, 5/16Cx3/4G5 (4)
7	0214-351	Brk't, Lower Latch (2)	15	0214-503	Brk't, Hood Mt. LH
8	0214-352	Pl. Back-up (2)			

## GUARDS & SHIELDS



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	2301-021	Washer, 5/16 Flat (9)	8	209-108	HHCS, 5/16Cx3/4G5 (2)
2	1906-022	Shield, Air Defl. RH	9	1906-023	Shield, Air Defl. LH
3	2301-004	Washer, 5/16 Lock (10)	10	1606-025	Plug, Cover (2)
4	1401-020	Nut, 5/16C Hex (8)	11	2301-022	Washer, 3/8 Flat
5	0209-114	HHCS, 5/16Cx1G5 (8)	12	2301-006	Washer, 1/2 Flat
6	0704-008	Guard, Belt	13	0209-307	HHCS, 3/8C x 3/4G5
7	0704-016	Guard, Belt Wldt			

# COMPONENTS DASH PANEL

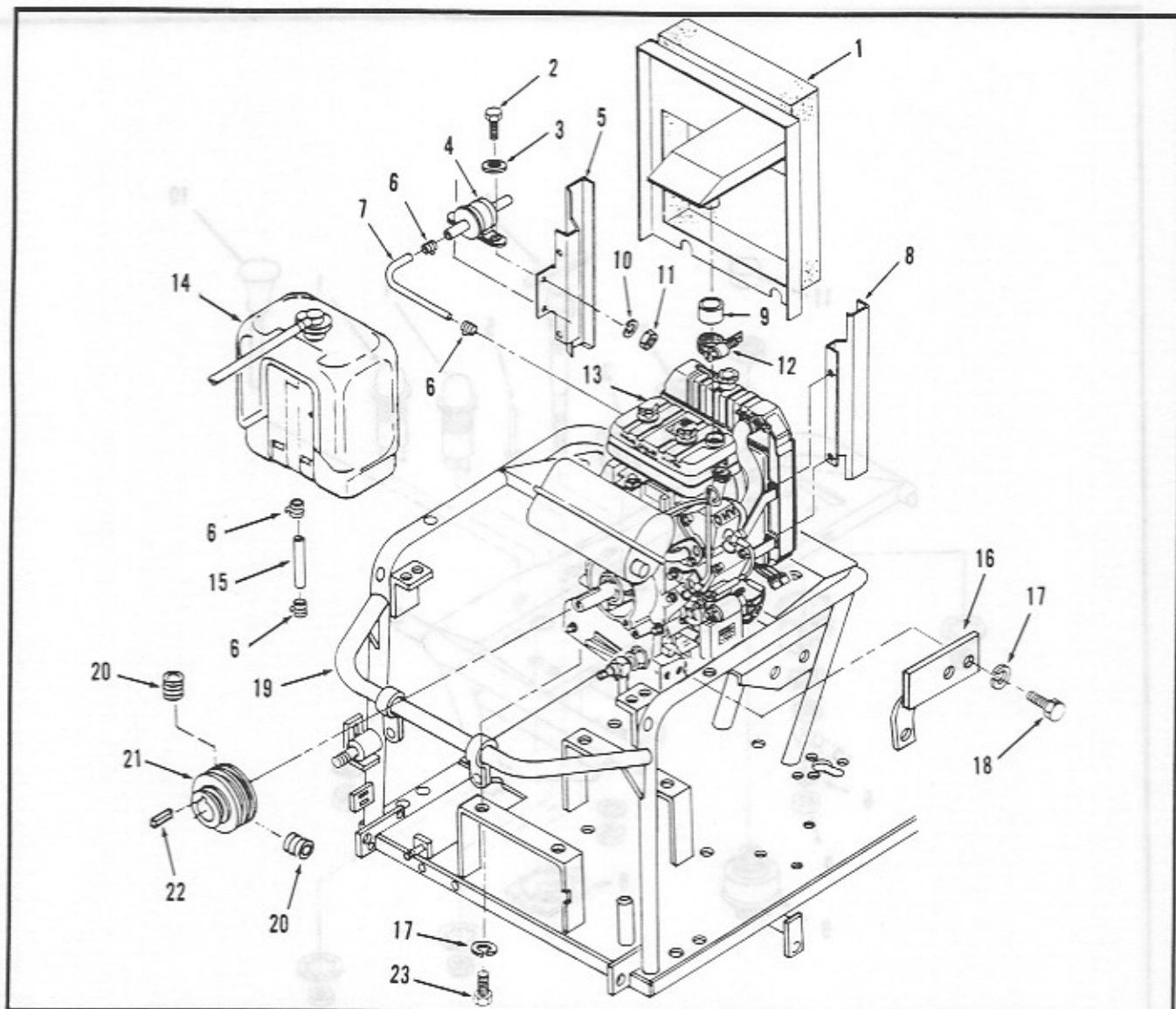


ITEM	PART NO.	DESCRIPTION
1	0230-001	Light, Indicator (2)
2	0706-002	Gauge, Ammeter
3	0706-003	Gauge Hour Meter
4	0301-147	Control, Throttle
5	1807-006	Pop, Rivet 1/8 x 5/8 (2)

ITEM	PART NO.	DESCRIPTION
6	2301-284	Washer, Lock (2)
7	1401-060	Nut, 10-32 (2)
8	0902-001	Inclinometer
9	1923-010	Switch, Panel
10	0301-148	Cable, Choke
11	0303-030	cap

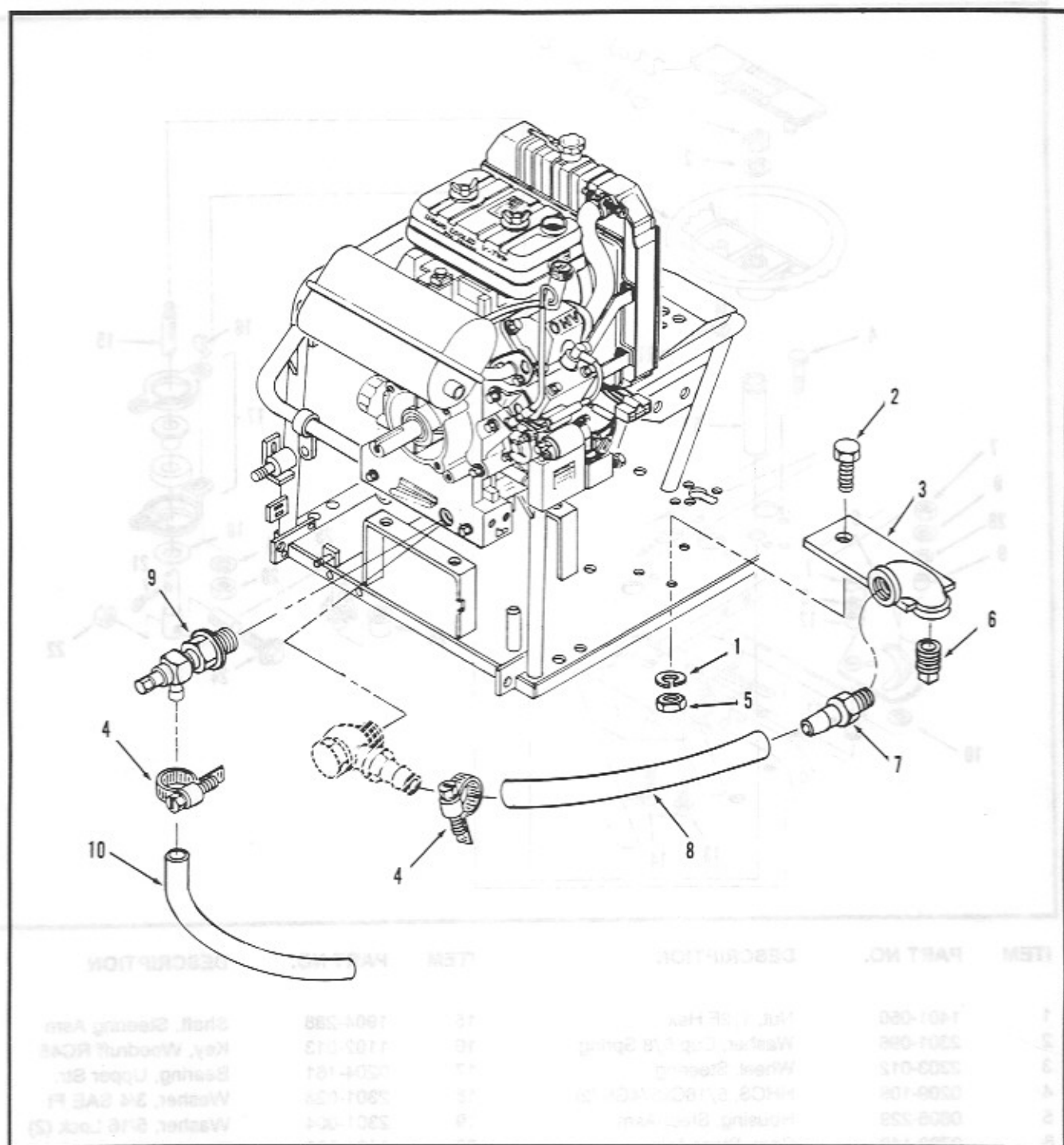


## ENGINE COMPONENTS



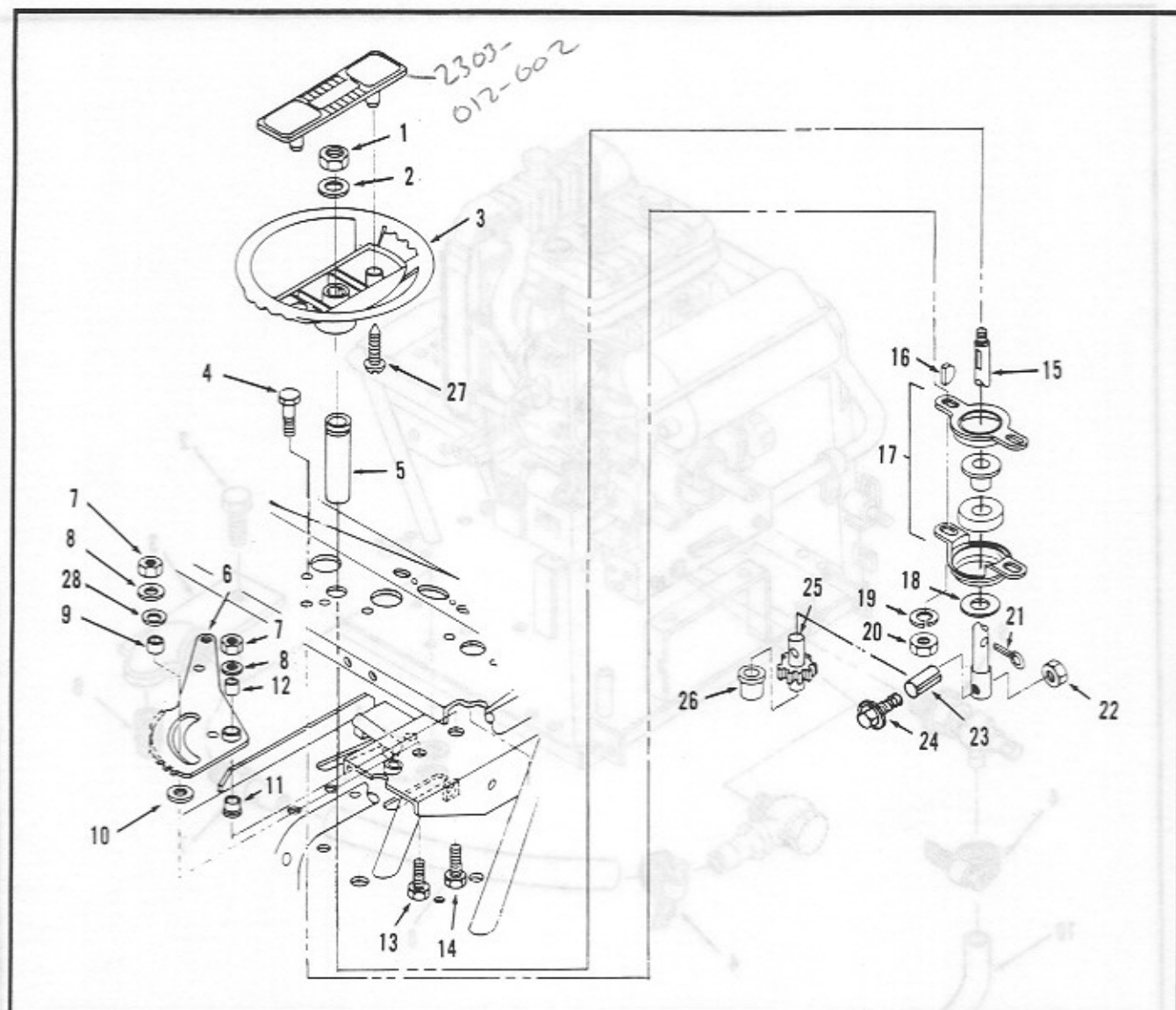
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1924-008	Screen, Chaff	13	E267	Engine, Kawasaki FD 620
2	0209-021	HHCS, .250x.75G5 (2)	14	2001-028	Tank, Over Flow
3	2301-020	Washer, 1/4 Flat (2)	15	0812-085	Hose, Coolant
4	P/O Engine	Fuel, Pump	16	0214-349	Brkt, Weldment
5	0214-518	Mt., Chaff Screen RH	17	2301-004	Washer, 5/16 Lock (6)
6	0307-026	Clamp, Hose (4)	18	0209-841	HHCS, M8-1.25x16 (2)
7	0812-087	Hose, Fuel 9"	19	0605-475	Frame, YHRLK120
8	0214-519	Mt., Chaff Screen LH	20	1901-009	SHSS, .312Cx.31
9	0812-089	Hose, Inlet 2" ID	21	1608-129	Pulley, Engine
10	2301-003	Washer, 1/4 Lock (2)	22	1102-028	Key, Sq. 1/4x1-1/2
11	1401-010	Nut, 1/4C Hex (2)	23	0209-842	HHCS, M8x1.25x20 (4)
12	0307-041	Clamp, Hose 2"			

## OIL DRAIN SYSTEMS



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	2301-004	Washer, 5/16 Lock	6	1606-038	Plug, 3/8 Sq.
2	0209-114	HHCS, 5/16Cx1G5	7	0101-166	Adapter, Hose
3	0501-020	Elbow, Drain Asm.	8	1811-029	Hose, Oil Drain
4	0307-046	Clamp, Hose .5-.87Wo	9	0101-029	Valve, Oil Drain
5	1401-020	Nut, 5/16C Hex	10	0812-084	Hose, Oil Drain

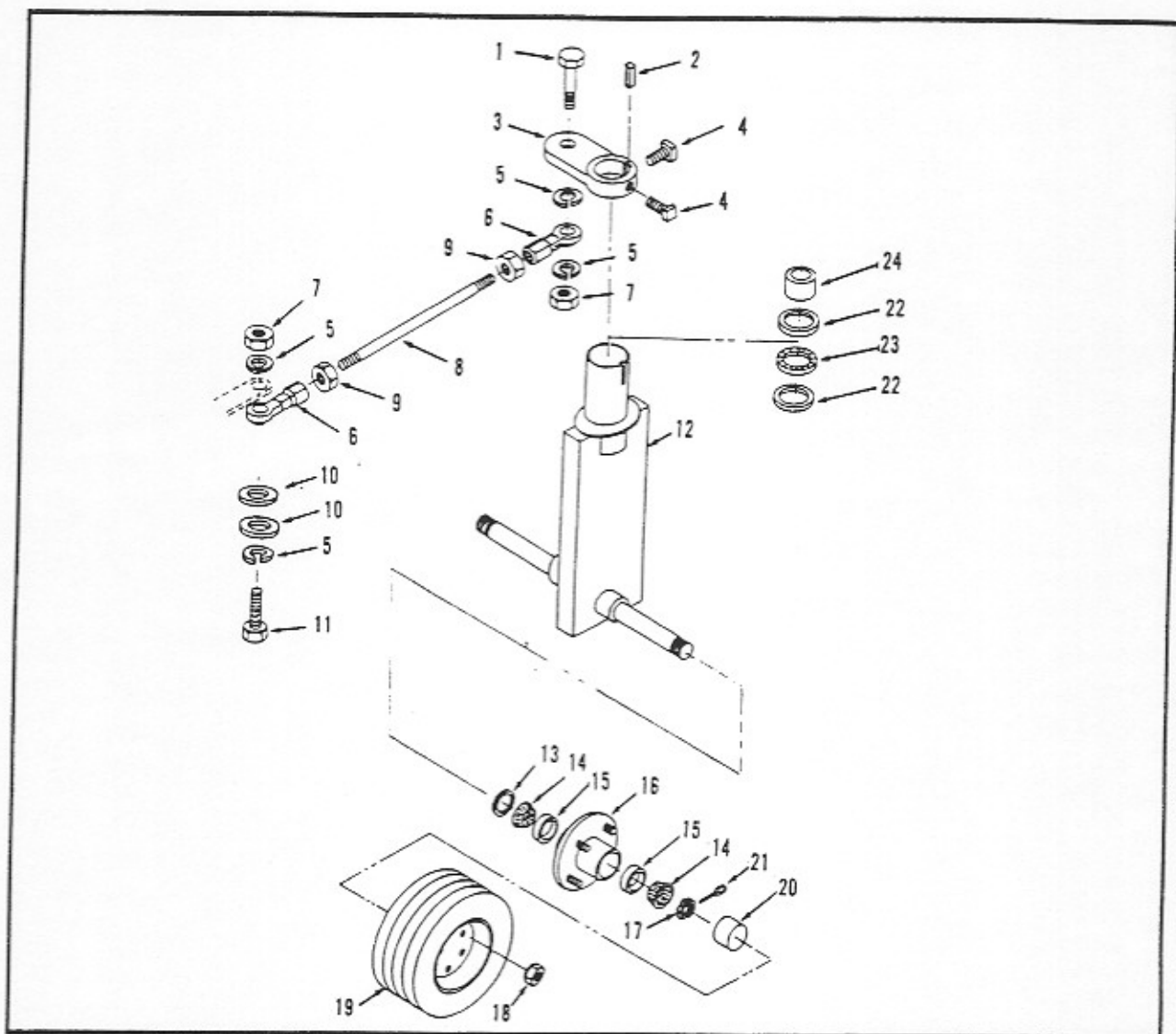
## STEERING COMPONENTS



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1401-050	Nut, 1/2F Hex	15	1904-288	Shaft, Steering Asm
2	2301-096	Washer, Cup 5/8 Spring	16	1102-013	Key, Woodruff RC45
3	2303-012	Wheel, Steering	17	0204-161	Bearing, Upper Str.
4	0209-108	HHCS, 5/16Cx3/4G5 (2)	18	2301-028	Washer, 3/4 SAE Ft
5	0806-229	Housing, Steer-Asm	19	2301-004	Washer, 5/16 Lock (2)
6	0702-149	Gear, Steer-Asm	20	1401-020	Nut, 5/16C Hex (2)
7	1401-051	Nut, 1/2F Hex Cen Lk (2)	21	1604-042	Pin, Cotter 1/8x1
8	2301-024	Washer, 1/2 Flat (2)	22	1401-099	Nut, 10C Hex Cenloc
9	1913-288	Spacer, Steer. Gear Pvt.	23	1604-163	Pin, Spg 8MMx32MM
10	2301-336	Washer, Thrust 1x2	24	0208-011	HHCS 10-24x1.75
11	0215-181	Bushing, Steering	25	0702-150	Gear, Steering-Pin
12	1913-287	Spacer, Steer. Gear Pvt.	26	0215-182	Bushing, Steering
13	0209-519	HHCS, 1/2Fx1-1/2G5	27	1901-041	Screw, #8x1/2 Self Thrd.
14	0209-517	HHCS, 1/2Fx2G5	28	2301-055	Washer, Conical

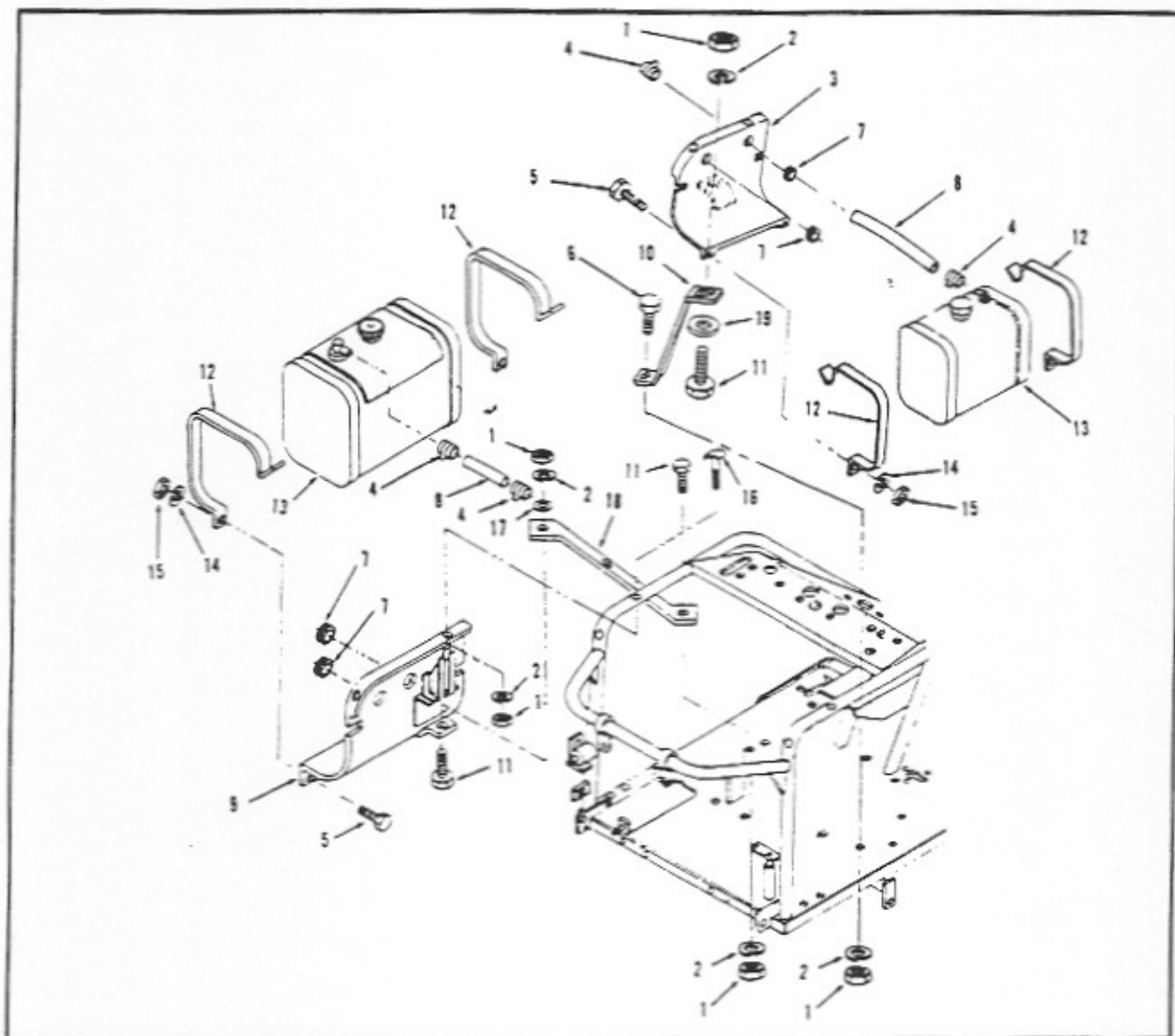


# STEERING COMPONENTS



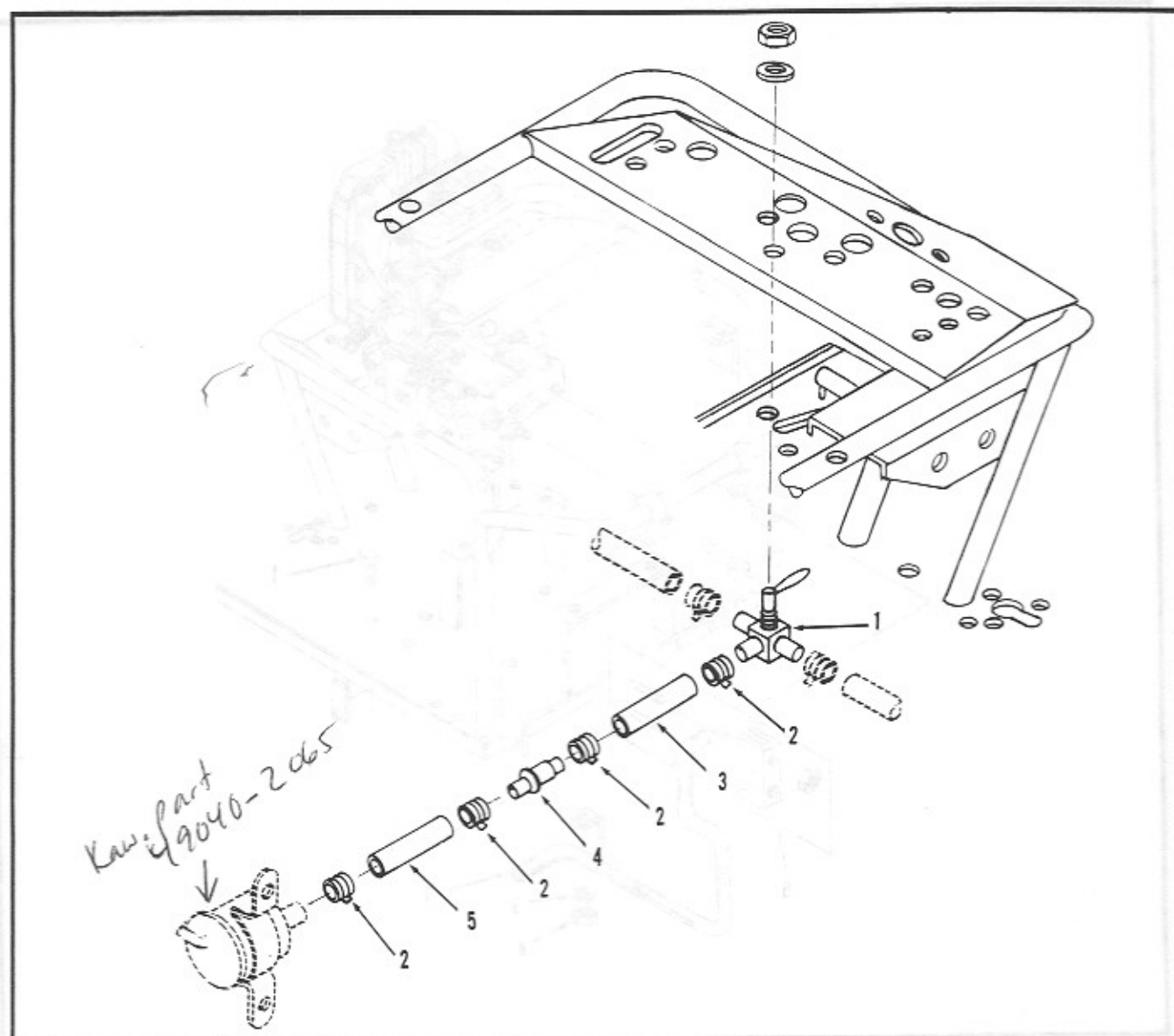
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0209-510	HHCS, 1/2Fx1-3/4G5	13	1804-025	Seal, Retainer (2)
2	1102-002	Key, Sq. 1/4x1	14	0204-075	Bearing, Cone (4)
3	0311-097	Collar, Steer-Arm	15	0312-016	Race Bearing (4)
4	1901-034	Screw Set, 3/8 X 3/4 (2)	16	0807-022	Hub Assem.(2)
5	2301-008	Washer, 1/2 Lock (4)	17	1401-096	Nut, Castle (2)
6	0502-018	Rod End, Female (2)	18	1401-057	Nut, Lug 1/2 F Tapered (10)
7	1401-051	Nut, 1/2 F Hex (3)	19	2305-024	Wheel Assem. (2)
8	1808-299	Rod, Steering Link	20	1906-010	Cover, Dust (2)
9	1401-054	Nut, Hex 1/2F (2)	21	1604-042	Pin, Cotter 1/8 x 1 (2)
10	2301-031	Washer, 7/16 Flat (2)	22	2301-097	Washer, thrust 1.53 (2)
11	0209-519	HHCS, 1/2F x 1- 1/2G5	23	0204-078	Bearing, Thrust
12	2501-054	Yoke Assem.	24	0215-101	Bushing

# FUEL SYSTEM



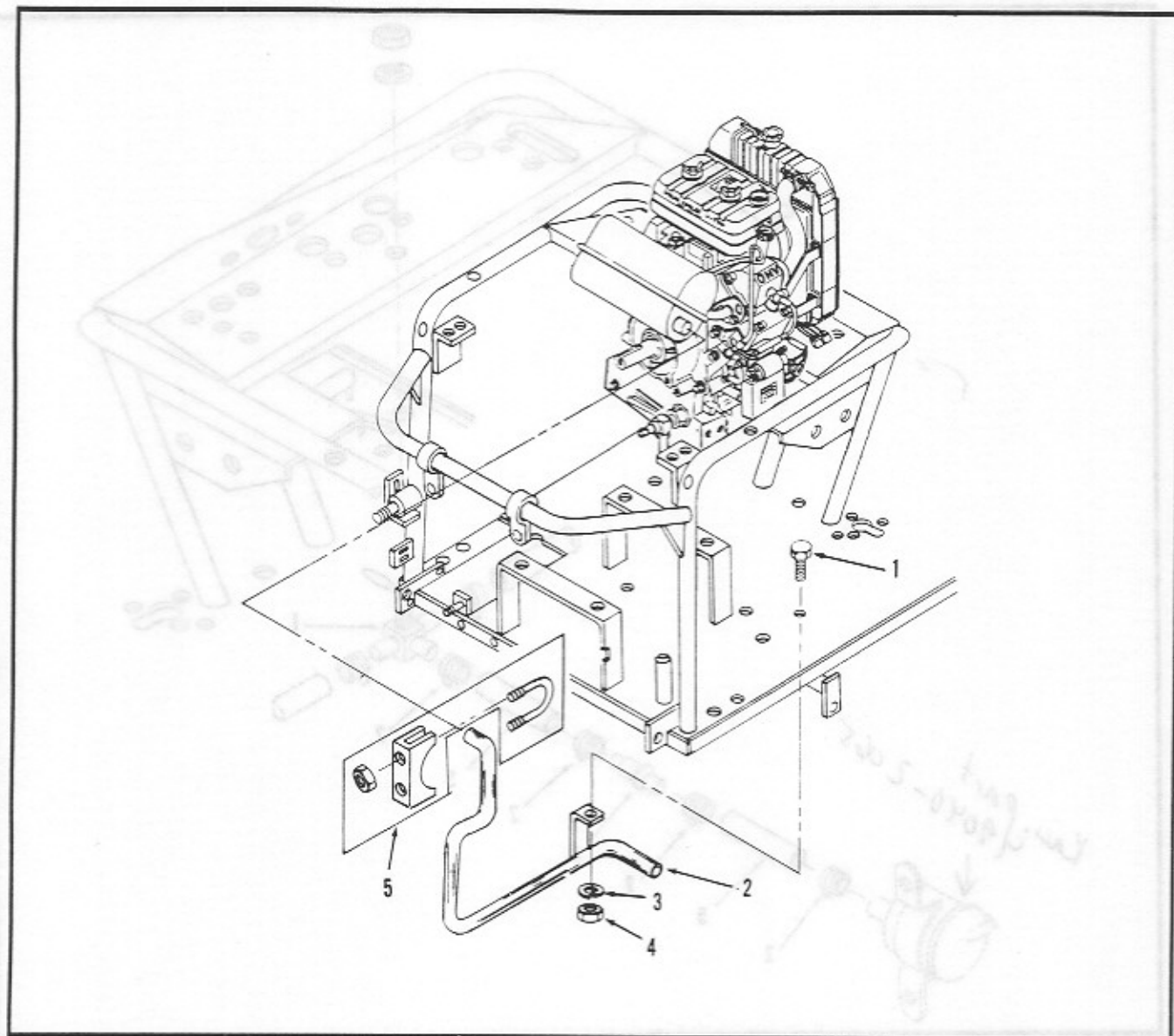
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1401-020	Nut, 5/16C Hex (8)	10	0214-479	Brkt., Tank Mt. LH
2	2301-004	Washer, 5/16 Lock (8)	11	0209-114	HHCS, 5/16x1G5 (3)
3	0214-455	Brkt., Tank Mt. LH	12	1918-022	Strap, Tank Mount (4)
4	0307-026	Clamp, Hose (4)	13	2001-023	Tank Asm. (2)
5	0209-032	HHCS, 1/4Cx1-1/4G5 (4)	14	2301-003	Washer, 1/4 Lock (4)
6	0209-108	HHCS, 5/16Cx3.4G5	15	1401-009	Nut, 1/4C Cenloc (4)
7	1811-004	Rubber, Leon Gromet (4)	16	0209-835	BLT, 5/16Cx2 CRVH (4)
8	0812-088	Line, 27" Fuel (2)	17	2301-021	Washer, 5/16 Flat (2)
9	0214-189	Brkt., Tank Mt. RH	18	0213-008	Brce, Fuel Tank

# M3T FUEL SYSTEM



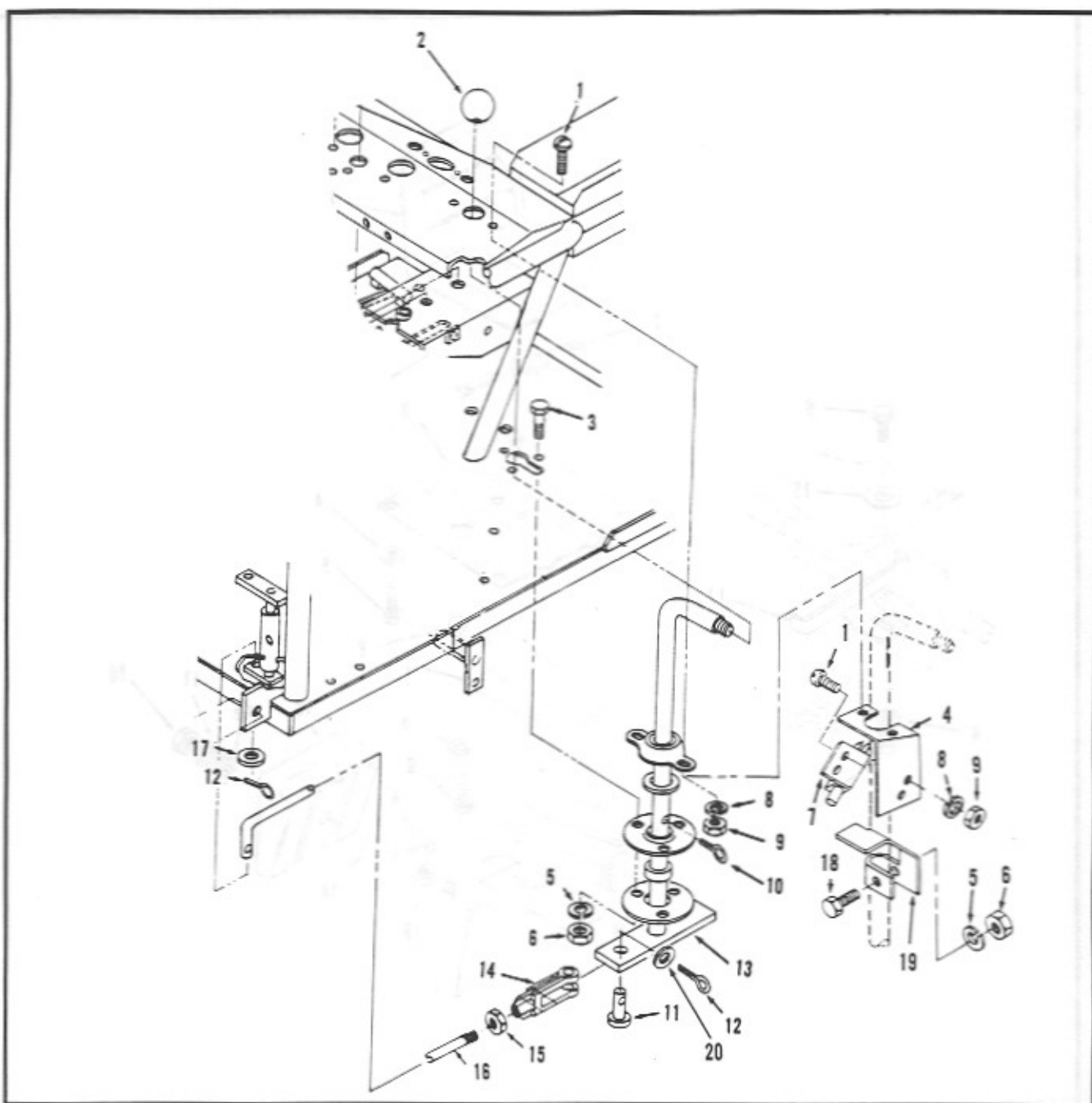
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	2201-030	Valve, Fuel	4	0610-011	Filter, Fuel
2	0307-026	Clamp, Hose (4)	5	0812-086	Line, 4 1/2" Fuel
3	0812-087	Line, 9" Fuel			

## EXHAUST SYSTEM



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0209-114	HHCS, 5/16C x 3/4G5	4	1401-020	Nut, 5/16C Hex
2	1615-017	Pipe, Tail	5	0307-012	Clamp, Muffler
3	2301-004	Washer, 5/16 Lock			

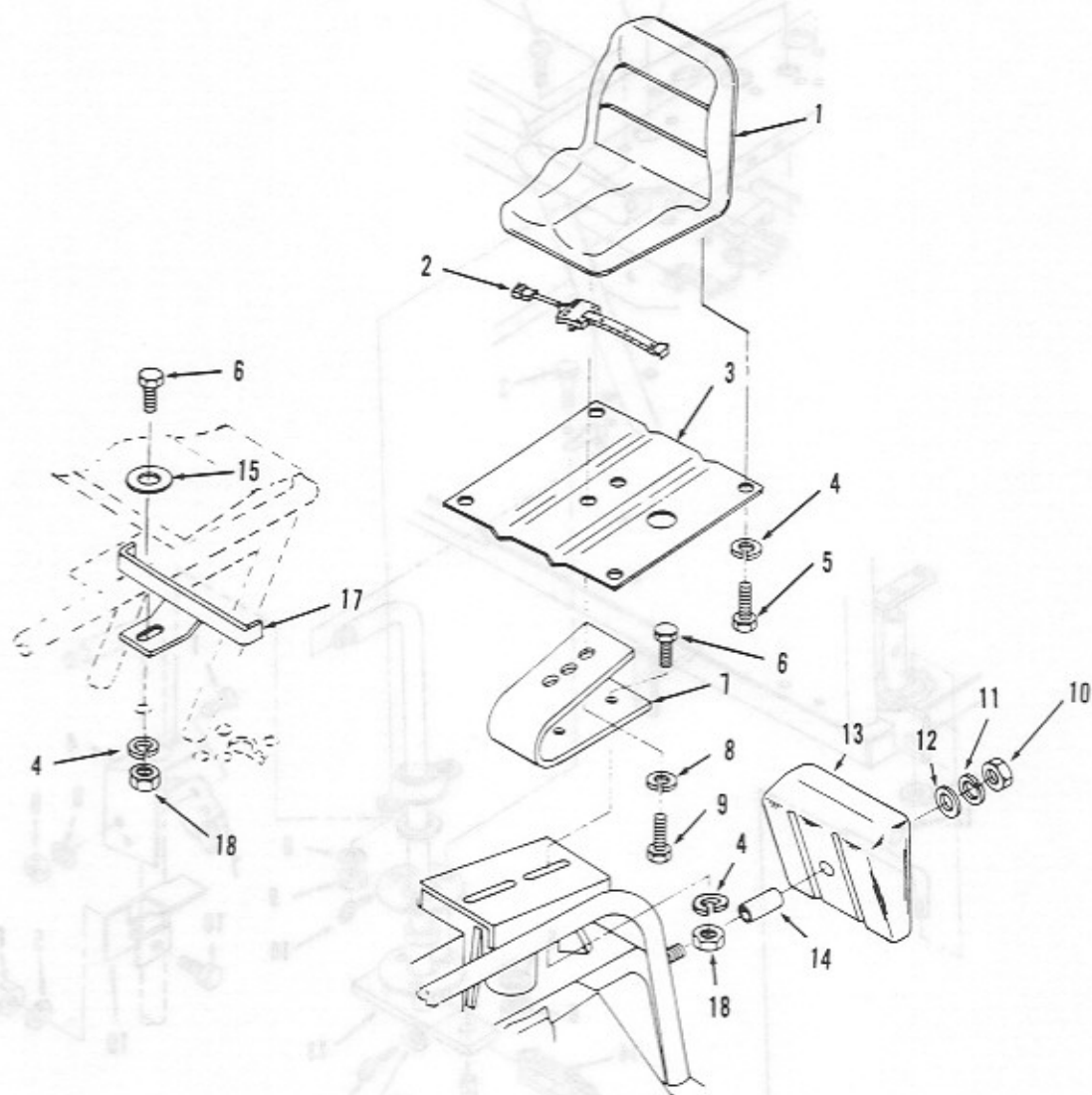
# BLADE CONTROL LEVER



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1901-229	HWHS, 10Cx1/2 (4)	11	1604-061	Pin, Rivet 3/8x1
2	1104-012	Knob, 3/8x16 (Hyd)	12	1604-002	Pin, Ctr 3/32x1" (2)
3	0209-021	HHCS, 1/4C x3/4G5 (3)	13	1201-098	Lever, Bld Eng Asm
4	0214-490	Brk't, Switch Blade	14	2501-030	Yoke
5	2301-003	Washer, 1/4 Lock (4)	15	1401-030	Nut, 3/8 C Hex
6		Nut, 1/4C Hex (5)	16	1808-300	Rod, Blade Engage
7	1923-044	Switch	17	2301-022	Washer, 3/8 Flat
8	2301-001	Washer, 3/16 Lock (4)	18	0209-049	HHCS, 1/4Cx1"G5
9	1401-001	Nut, 10C Hex (4)	19	0214-489	BRK'T, SWITCH ENG
10	1604-042	Pin, Cotter 1/8x1	20	2301-021	Washer, 5/16 Flat

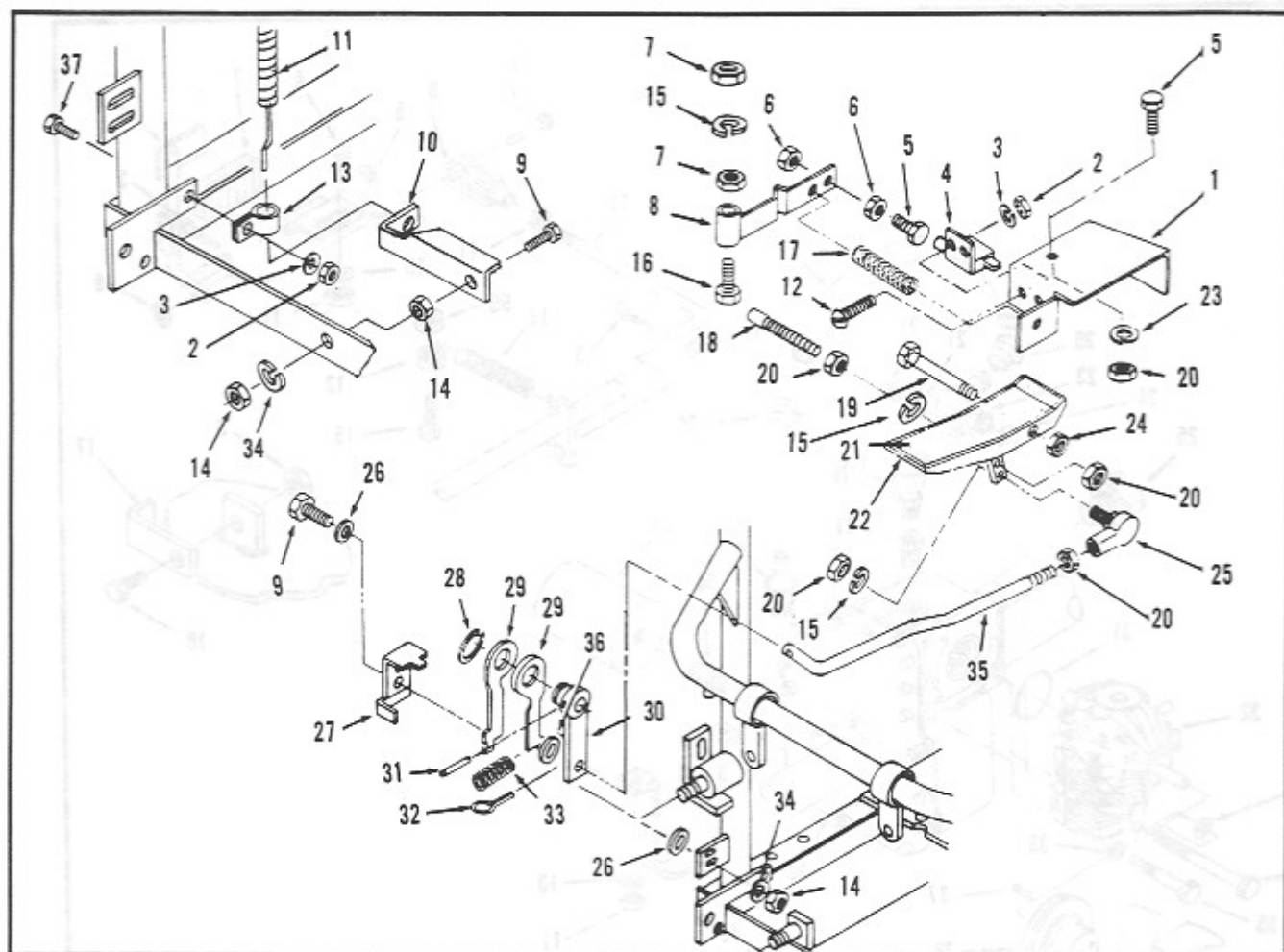


# 13V3 OPERATOR SEAT



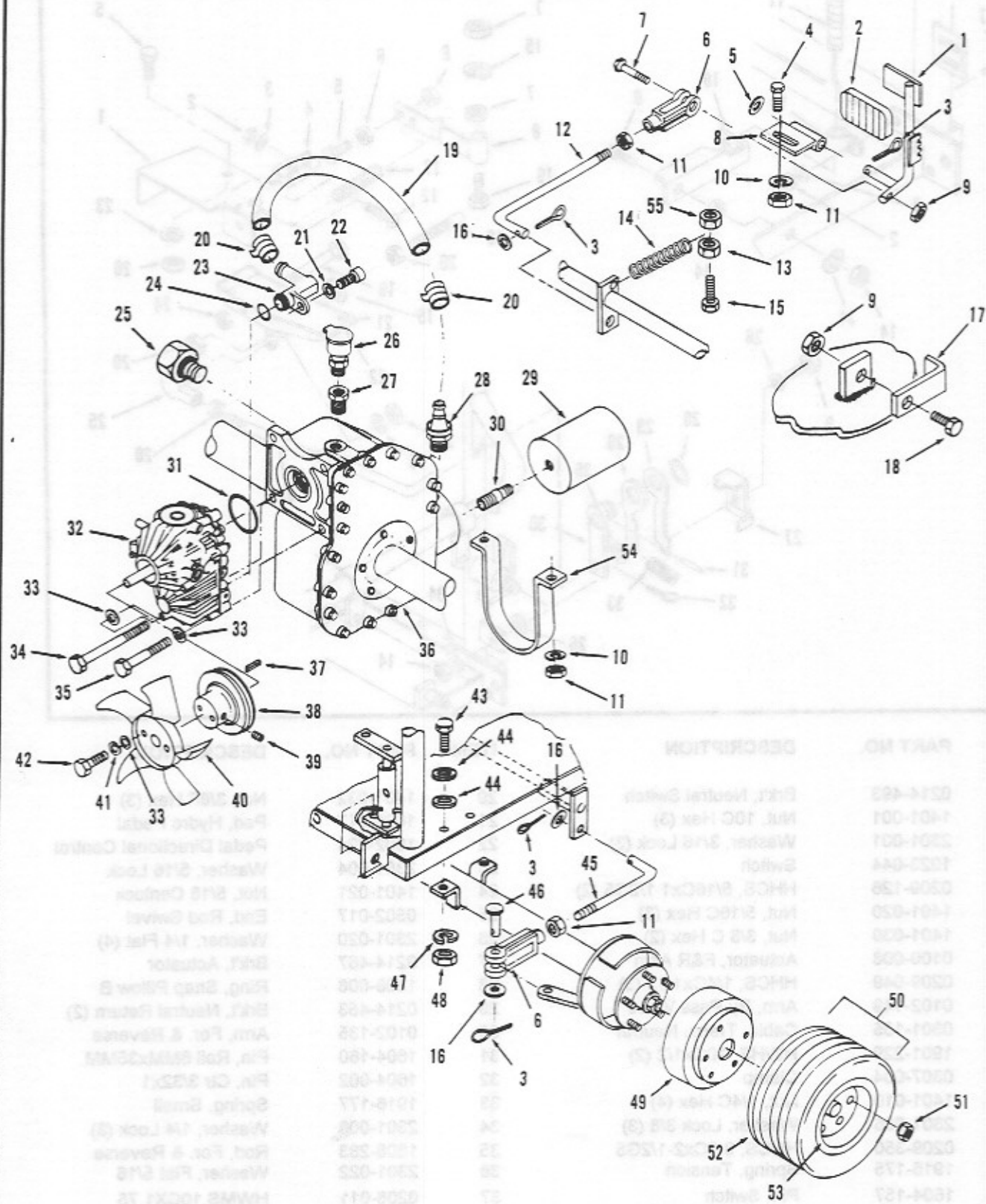
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1903-022	Seat, Tractor	10	1401-071	Nut, 5/8F Hex
2	1923-029	Switch, Seat Safety	11	2301-010	Washer, 5/8 Lock
3	0214-180	Brkt-Seat Mnt	12	2301-028	Washer, 3/4 SAE FLT
4	2301-004	Washer, 5/16 Lock (7)	13	2304-009	Weight, Rider
5	0209-108	HHCS, 5/16Cx3/4G5 (4)	14	1913-206	Sleeve, For Weight
6	0209-114	HHCS, 5/16Cx1G5 (3)	15	2301-021	Washer, 5/16 Flat (1)
7	1916-080	Spring, Seat	16	0214-206	Bracket
8	2301-008	Washer, 1/2 Lock (2)	17	1401-020	Nut, 5/16C Hex(3)
9	0209-480	HHCS, 1/2Cx1G5 (2)			

# TRANSMISSION CONTROL PEDAL



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0214-493	Brk't, Neutral Switch	20	1401-032	Nut, 3/8F Hex (3)
2	1401-001	Nut, 10C Hex (3)	21	1601-017	Pad, Hydro Pedal
3	2301-001	Washer, 3/16 Lock (3)	22	1602-024	Pedal Directional Control
4	1923-044	Switch	23	2301-004	Washer, 5/16 Lock
5	0209-126	HHCS, 5/16Cx1 1/2G5 (2)	24	1401-021	Nut, 5/16 Cenlock
6	1401-020	Nut, 5/16C Hex (3)	25	0502-017	End, Rod Swivel
7	1401-030	Nut, 3/8 C Hex (2)	26	2301-020	Washer, 1/4 Flat (4)
8	0100-008	Actuator, F&R Asm	27	0214-467	Brk't, Actuator
9	0209-049	HHCS, 1/4Cx1G5 (3)	28	1806-008	Ring, Snap Pillow B
10	0102-149	Arm, By-Pass Valve	29	0214-453	Brk't, Neutral Return (2)
11	0301-155	Cable, Trans. Neutral	30	0102-135	Arm, For. & Reverse
12	1901-229	HWHS, 10Cx1/2 (2)	31	1604-160	Pin, Roll 6MMx35MM
13	0307-004	Clamp	32	1604-002	Pin, Ctr 3/32x1
14	1401-010	Nut, 1/4C Hex (4)	33	1916-177	Spring, Small
15	2301-006	Washer, Lock 3/8 (3)	34	2301-003	Washer, 1/4 Lock (3)
16	0209-350	HHCS, 3/8Cx2-1/2G5	35	1808-283	Rod, For. & Reverse
17	1916-175	Spring, Tension	36	2301-022	Washer, Flat 5/16
18	1604-157	Pin, Switch	37	0208-011	HWMS, 10CX1.75
19	0209-181	HHCS, 5/16Cx3-3/4G5			

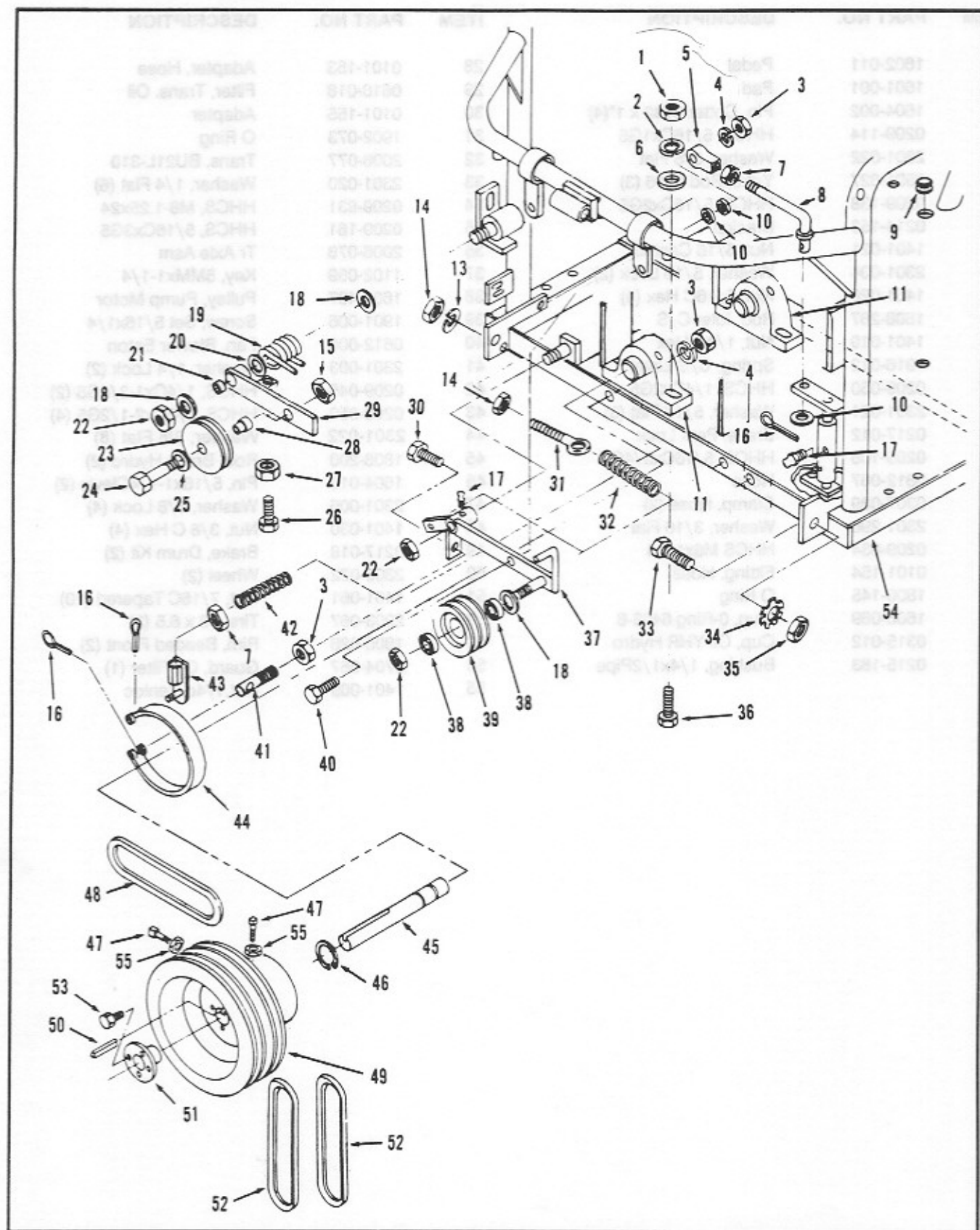
# TRACTION DRIVE SYSTEM



## TRACTION DRIVE SYSTEM

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
9	1401-021	Nut, 5/16 Cenlock	36	2006-078	11 AXLE ASSEMBLY
10	2301-004	Washer, 5/16 Lock (2)	37	1102-059	Key, 5MMx1-1/4
11	1401-020	Nut, 5/16C Hex (4)	38	1608-407	Pulley, Pump Motor
12	1808-287	Rod, Idler C/S	39	1901-006	Screw, Set 5/16x1/4
13	1401-010	Nut, 1/4C Hex	40	0612-006	Fan, Blower Eaton
14	1916-012	Spring, C/S Lever	41	2301-003	Washer, 1/4 Lock (2)
15	0209-050	HHCS, 1/4Cx2G5	42	0209-045	HHCS, 1/4Cx1-3/4G5 (2)
16	2301-021	Washer, 5/16 Flat (3)	43	0209-350	HHCS, 3/8Cx2-1/2G5 (4)
17	0217-012	Brake, Park Lock	44	2301-022	Washer, 3/8 Flat (8)
18	0209-108	HHCS, 5/16Cx3/4G5	45	1808-200	Rod, Brake Hydro (2)
19	0812-067	Hose	46	1604-013	Pin, 5/16x1-1/4Clevis (2)
20	0307-039	Clamp, Hose (2)	47	2301-006	Washer, 3/8 Lock (4)
21	2301-296	Washer, 3/16 Flat	48	1401-030	Nut, 3/8 C Hex (4)
22	0209-834	HHCS M6x1x14	49	0217-018	Brake, Drum Kit (2)
23	0101-154	Fitting, Hose	50	2305-022	Wheel (2)
24	1806-145	O Ring	51	1401-061	Nut, 7/16C Tapered (10)
25	1606-069	Plug, O-Ring 6408-8	52	2003-067	Tire, 16 x 6.5 (2)
26	0315-012	Cup, Oil YHR Hydro	53	1805-026	Rim, Beaded Front (2)
27	0215-183	Bushing, 1/4x1/2Pipe	54	0704-367	Guard, Oil Filter (1)
			55	1401-009	Nut, 1/4c Cenloc

# BELT DRIVES



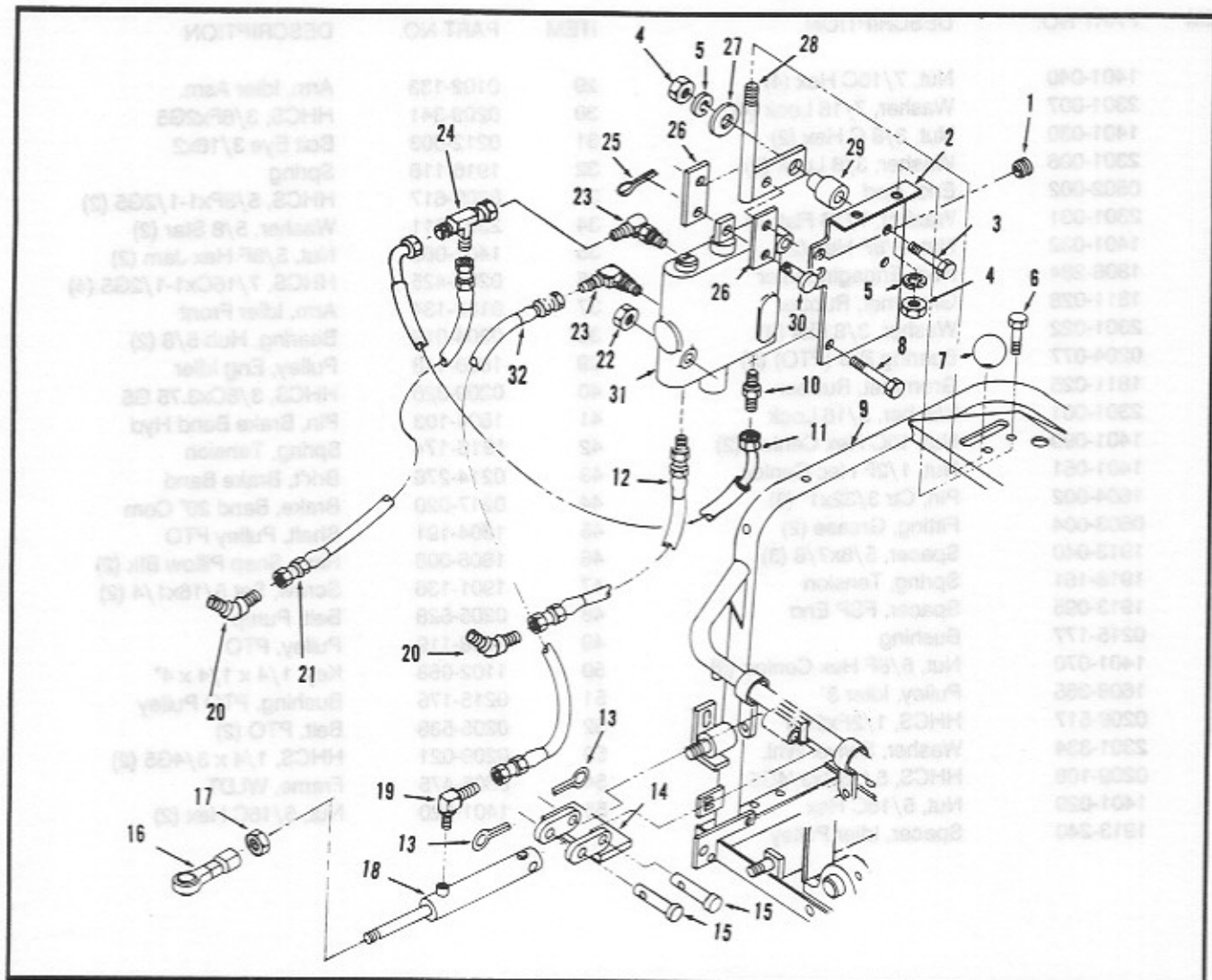


# BELT DRIVES

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1401-040	Nut, 7/16C Hex (4)	29	0102-133	Arm, Idler Asm.
2	2301-007	Washer, 7/16 Lock (4)	30	0209-341	HHCS, 3/8Fx2G5
3	1401-030	Nut, 3/8 C Hex (2)	31	0212-003	Bolt Eye 3/16x2
4	2301-006	Washer, 3/8 Lock (2)	32	1916-116	Spring
5	0502-002	End, Rod	33	0209-617	HHCS, 5/8Fx1-1/2G5 (2)
6	2301-031	Washer, 7/16 Flat (4)	34	2301-011	Washer, 5/8 Star (2)
7	1401-032	Nut, 3/8F Hex (2)	35	1401-069	Nut, 5/8F Hex Jam (2)
8	1808-284	Rod, Engaging Idler	36	0209-425	HHCS, 7/16Cx1-1/2G5 (4)
9	1811-028	Grommet, Rubber	37	0102-134	Arm, Idler Front
10	2301-022	Washer, 3/8 Flat (3)	38	0204-019	Bearing, Hub 5/8 (2)
11	0204-077	Bearing P B (PTO) (2)	39	1608-148	Pulley, Eng Idler
12	1811-025	Grommet, Rubber	40	0209-326	HHCS, 3/8Cx3.75 G5
13	2301-001	Washer, 3/16 Lock	41	1604-103	Pin, Brake Band Hyd
14	1401-099	Nut, 10C Hex Cenloc (2)	42	1916-174	Spring, Tension
15	1401-051	Nut, 1/2F Hec Cenloc	43	0214-276	Brk't, Brake Band
16	1604-002	Pin, Ctr 3/32x1" (3)	44	0217-020	Brake, Band 20" Com
17	0603-004	Fitting, Grease (2)	45	1904-191	Shaft, Pulley PTO
18	1913-040	Spacer, 5/8x7/8 (3)	46	1806-008	Ring, Snap Pillow Blk (2)
19	1916-161	Spring, Tension	47	1901-136	Screw, Set 5/16x1/4 (2)
20	1913-095	Spacer, FSP End	48	0205-528	Belt, Pump
21	0215-177	Bushing	49	1608-119	Pulley, PTO
22	1401-070	Nut, 5/8F Hex Cenloc (3)	50	1102-058	Key, 1/4 x 1/4 x 4"
23	1608-365	Pulley, Idler 3"	51	0215-175	Bushing, PTO Pulley
24	0209-517	HHCS, 1/2Fx2G5	52	0205-538	Belt, PTO (2)
25	2301-334	Washer, Swivel Whl.	53	0209-021	HHCS, 1/4 x 3/4G5 (2)
26	0209-108	HHCS, 5/16Cx3/4G5	54	0605-475	Frame, WLDT
27	1401-020	Nut, 5/16C Hex	55	1401-020	Nut, 5/16C Hex (2)
28	1913-240	Spacer, Idler Pulley			

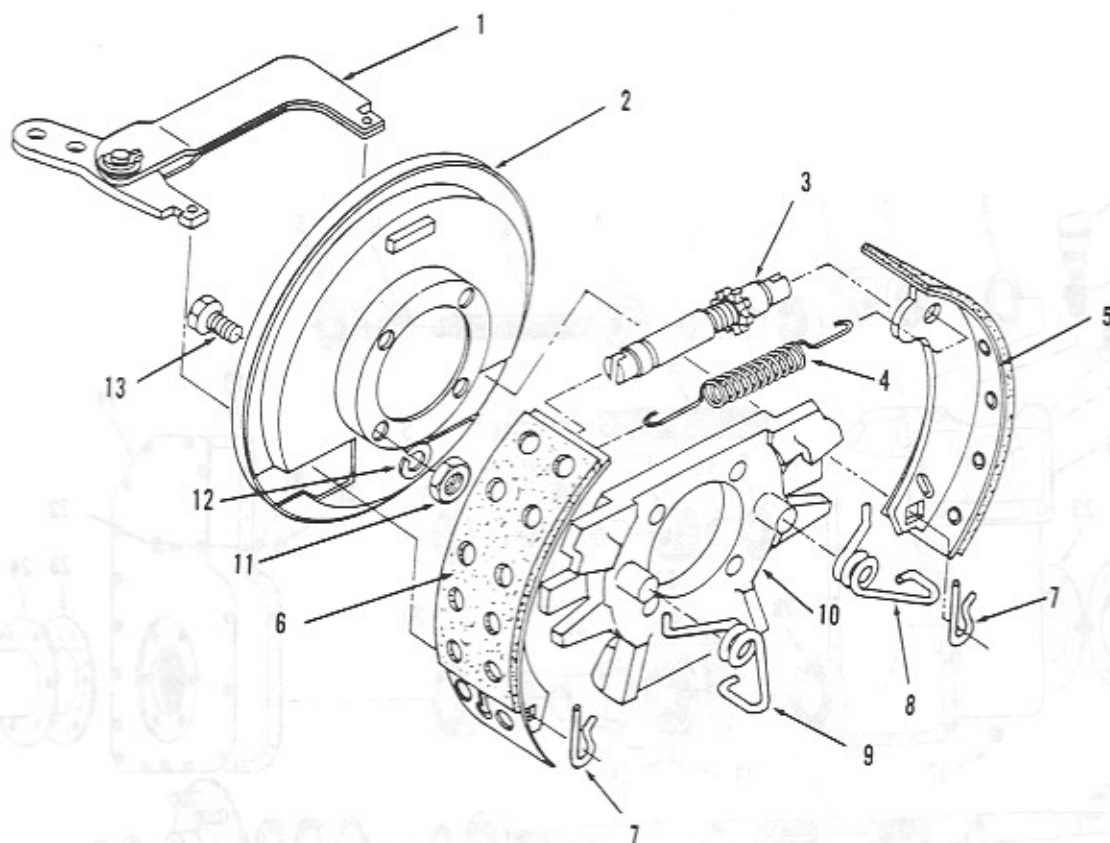
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1811-004	Arm, Idler Front	29	0102-133	Arm, Idler Asm.
2	0214-839	Brk't, Brake Band	30	0209-341	HHCS, 3/8Fx2G5
3	0209-130	HHCS, 5/8Fx1-1/2G5 (2)	31	0212-003	Bolt Eye 3/16x2
4	1401-032	Nut, 3/8 C Hex (2)	32	1916-116	Spring
5	2301-006	Washer, 3/8 Lock (2)	33	0209-617	HHCS, 5/8Fx1-1/2G5 (2)
6	0209-108	HHCS, 5/16Cx3/4G5	34	2301-011	Washer, 5/8 Star (2)
7	1104-015	Key, 1/4 x 1/4 x 4"	35	1401-069	Nut, 5/8F Hex Jam (2)
8	0209-021	HHCS, 1/4 x 3/4G5 (2)	36	0209-425	HHCS, 7/16Cx1-1/2G5 (4)
9	0205-538	Belt, PTO (2)	37	0102-134	Arm, Idler Front
10	0215-175	Bushing, PTO Pulley	38	0204-019	Bearing, Hub 5/8 (2)
11	0209-021	HHCS, 1/4 x 3/4G5 (2)	39	1608-148	Pulley, Eng Idler
12	0605-475	Frame, WLDT	40	0209-326	HHCS, 3/8Cx3.75 G5
13	1401-020	Nut, 5/16C Hex (2)	41	1604-103	Pin, Brake Band Hyd
14	1916-174	Spring, Tension	42	1916-174	Spring, Tension
15	0214-276	Brk't, Brake Band	43	0214-276	Brk't, Brake Band
16	0217-020	Brake, Band 20" Com	44	0217-020	Brake, Band 20" Com
17	1904-191	Shaft, Pulley PTO	45	1904-191	Shaft, Pulley PTO
18	1806-008	Ring, Snap Pillow Blk (2)	46	1806-008	Ring, Snap Pillow Blk (2)
19	1901-136	Screw, Set 5/16x1/4 (2)	47	1901-136	Screw, Set 5/16x1/4 (2)
20	0205-528	Belt, Pump	48	0205-528	Belt, Pump
21	1608-119	Pulley, PTO	49	1608-119	Pulley, PTO
22	1102-058	Key, 1/4 x 1/4 x 4"	50	1102-058	Key, 1/4 x 1/4 x 4"
23	0215-175	Bushing, PTO Pulley	51	0215-175	Bushing, PTO Pulley
24	0205-538	Belt, PTO (2)	52	0205-538	Belt, PTO (2)
25	0209-021	HHCS, 1/4 x 3/4G5 (2)	53	0209-021	HHCS, 1/4 x 3/4G5 (2)
26	0605-475	Frame, WLDT	54	0605-475	Frame, WLDT
27	1401-020	Nut, 5/16C Hex (2)	55	1401-020	Nut, 5/16C Hex (2)

# HYDRAULIC SYSTEM



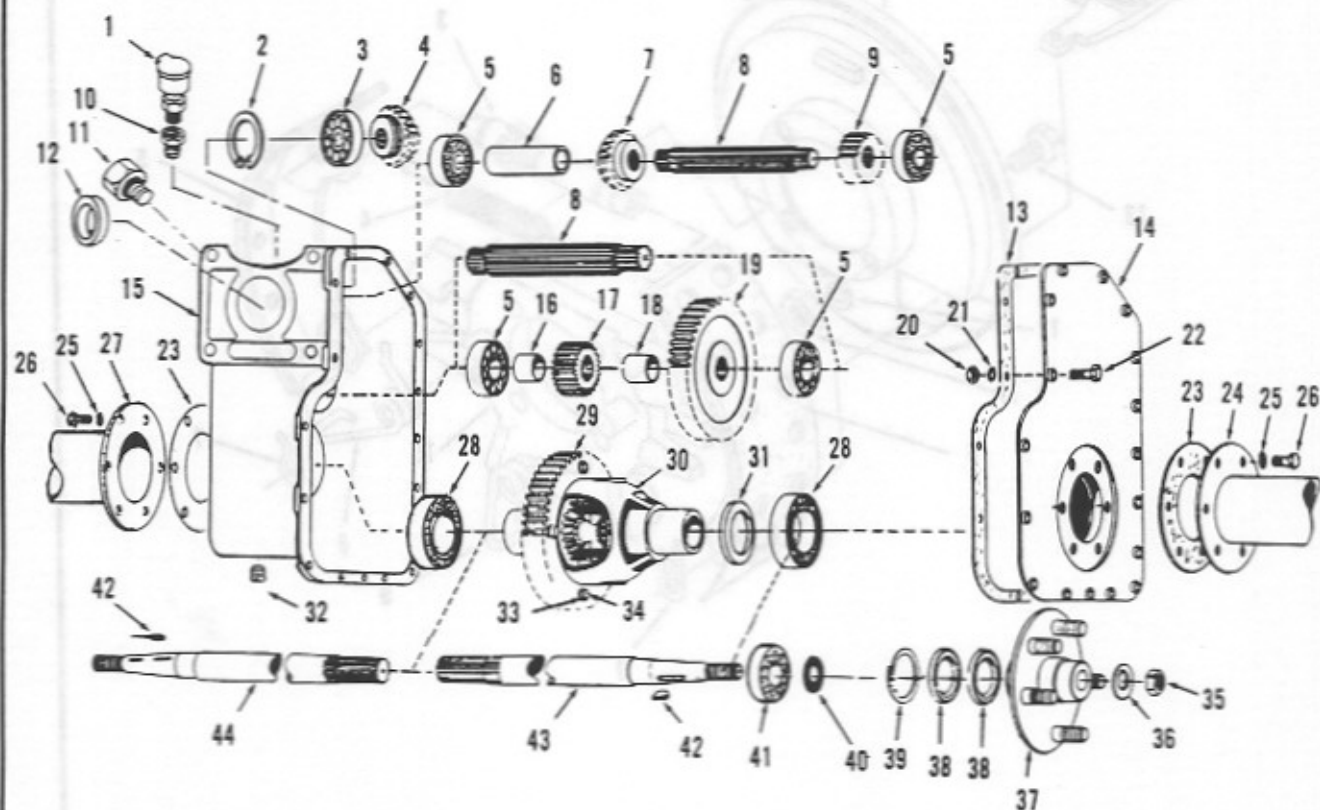
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1811-004	Rubber, Leon Gromet (2)	17	1401-069	Nut, 5/8F Hex Jam
2	0214-528	Brk't, Valve Mount	18	0319-002	Cylinder, Asm Leon
3	0209-126	HHCS, 5/16Cx1-1/2G5 (2)	19	0101-116	6801-4 Adapter
4	1401-020	Nut, 5/16C Hex (3)	20	0101-165	Adapter 45 (2)
5	2301-004	Washer, 5/16 Lock (3)	21	0812-050	Hose, Hydraulic
6	0209-108	HHCS, 5/16Cx3/4G5 (2)	22	1401-009	Nut, 1/4 C Cenloc (2)
7	1104-012	Knob, 3/8x16 (Hyd)	23	0101-117	6801-6 Adapter (2)
8	0209-045	HHCS, 1/4Cx1-3/4G5 (2)	24	0101-162	Adapter, Tee Swivel
9	0605-475	Frame, Wildt Diesel	25	1604-092	Pin Cotter 1/16 x 1 (2)
10	0101-159	Adapter, Male	26	1204-006	Link, Lift Valve (2)
11	0812-090	Hose, Hydraulic	27	2301-021	Washer, 5/16 Flat
12	0812-091	Hose, Hydraulic	28	1201-099	Lever, Lift Asm.
13	0309-030	Clip, Hairpin (2)	29	1913-286	Spacer, Lever Pivot
14	0214-274	Brk't, Lift Cylinder	30	1604-162	Pin, Clevis Lift (2)
15	1604-063	Pin, 5/8x2-3/4 (2)	31	2201-037	Valve, Control
16	0502-015	End, Rod 5/8	32	0812-072	Hose, Hyd. Lift

# BRAKE SYSTEM



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1201-095	Assm. Park Br. Lever (2)	8	1916-144	Spring, Shoe Ret. (RH) Rd (2)
2	1906-015	Shield, Dust (2)	9	1916-143	Spring, Shoe Ret. (LH) Gn (2)
3	1901-216	Assem., Adj. Screw Nut (2)	10	1935-003	Torque Spider, Finished (2)
4	1916-145	Spring, Adj. Screw (Blue) (2)	11	1401-020	Nut, 5/16C Hex (8)
5	1908-013	Assem., Shoe & Lining (2)	12	2301-004	Washer, 5/16 Lock (8)
6	1908-012	Assem., Shoe & Lining (2)	13	0209-120	HHCS, 5/16C x 1-1/4
7	1604-133	Retainer, Lever Pin (4)			

# HYDROSTATIC DIFFERENTIAL



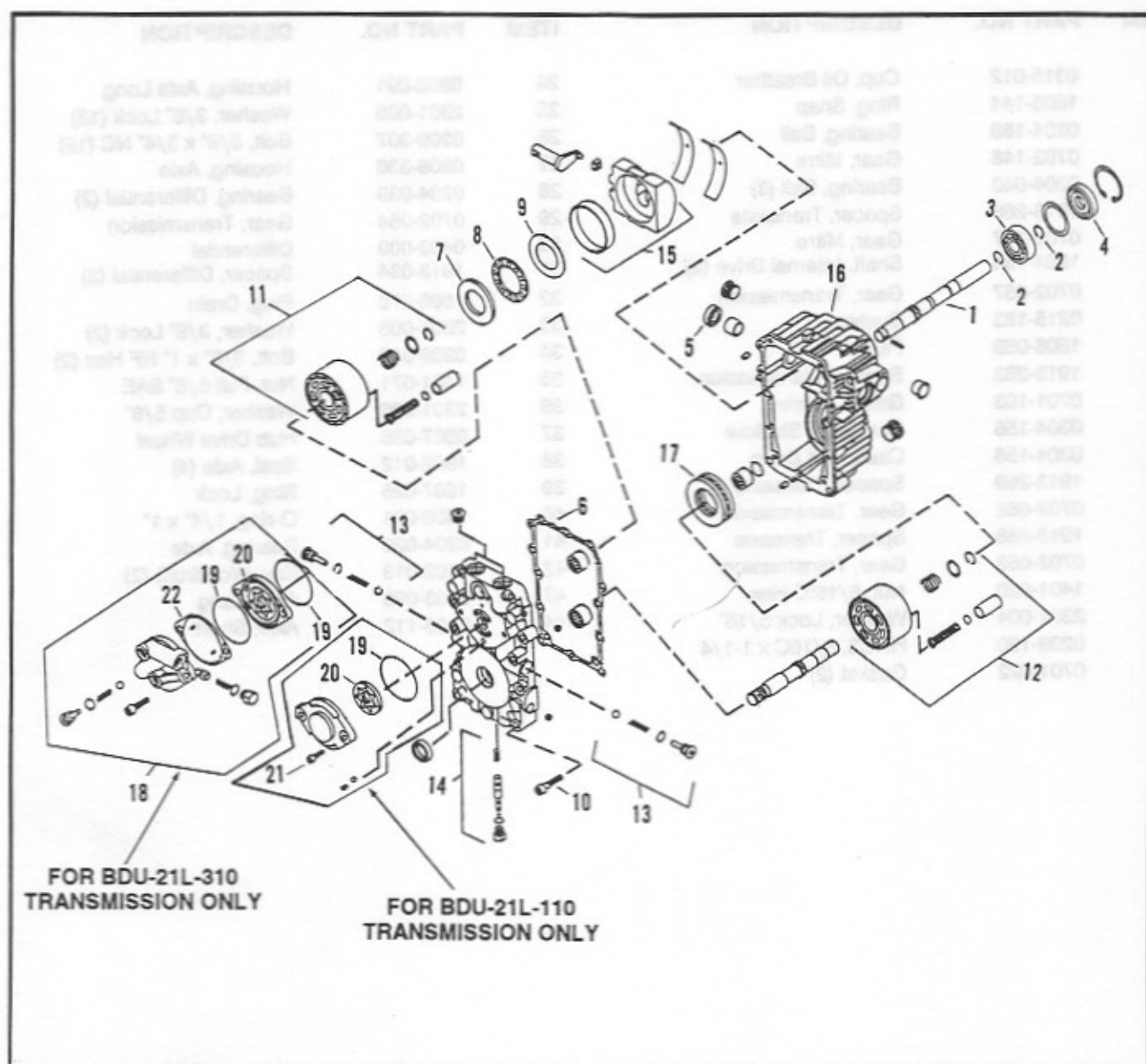
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1201-025	Assm. Pin & Lever (2)	1	1016-144	Spring Shoe Ret. (RHS) (2)
2	1202-015	Shield, Dust (2)	2	1016-145	Spring Shoe Ret. (LHS) (2)
3	1001-518	Assm. Adj. Spring Ret. (2)	3	1002-003	Torque Spring, Pinion (2)
4	1016-145	Spring Adj. Shoe (RHS) (2)	4	1011-020	Wdr. S/W Ret. (2)
5	1002-015	Assm. Shoe & Lever (2)	5	1001-004	Washer, S/W Lock (2)
6	1002-012	Assm. Shoe & Lever (2)	6	1002-120	WDR S/W Ret. (2)
7	1004-122	Retainer, Lever Pin (2)			

# HYDROSTATIC DIFFERENTIAL

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	0315-012	Cup, Oil Breather	24	0806-091	Housing, Axle Long
2	1806-144	Ring, Snap	25	2301-006	Washer, 3/8" Lock (12)
3	0204-159	Bearing, Ball	26	0209-307	Bolt, 3/8" x 3/4" NC (12)
4	0702-148	Gear, Mitre	27	0806-336	Housing, Axle
5	0204-040	Bearing, Ball (3)	28	0204-039	Bearing, Differential (2)
6	1913-268	Spacer, Transaxle	29	0702-054	Gear, Transmission
7	0702-147	Gear, Mitre	30	0403-003	Differential
8	1904-154	Shaft, Internal Drive (2)	31	1913-034	Spacer, Differential (2)
9	0702-057	Gear, Transmission	32	1606-070	Plug, Drain
10	0215-183	Bushing	33	2301-006	Washer, 3/8" Lock (2)
11	1606-069	Plug	34	0209-318	Bolt, 3/8" x 1" NF Hex (2)
12	1913-283	Spacer, Transmission	35	1401-071	Nut, Full 5/8" SAE
13	0701-103	Gasket, Case	36	2301-096	Washer, Cup 5/8"
14	0304-156	Case, Half Shallow	37	0807-036	Hub Drive Wheel
15	0304-158	Case, Half Deep	38	1902-012	Seal, Axle (4)
16	1913-269	Spacer, Transaxle	39	1207-025	Ring, Lock
17	0702-052	Gear, Transmission	40	1806-001	O-ring, 1/4" x 1"
18	1913-268	Spacer, Transaxle	41	0204-038	Bearing, Axle
19	0702-053	Gear, Transmission	42	1102-013	Key, Woodruff (2)
20	1401-020	Nut, 5/16"C Hex	43	0103-090	Axle, Long
21	2301-004	Washer, Lock 5/16"	44	0103-112	Axle, Short
22	0209-120	HHCS, 5/16C x 1-1/4			
23	0701-022	Gasket (2)			

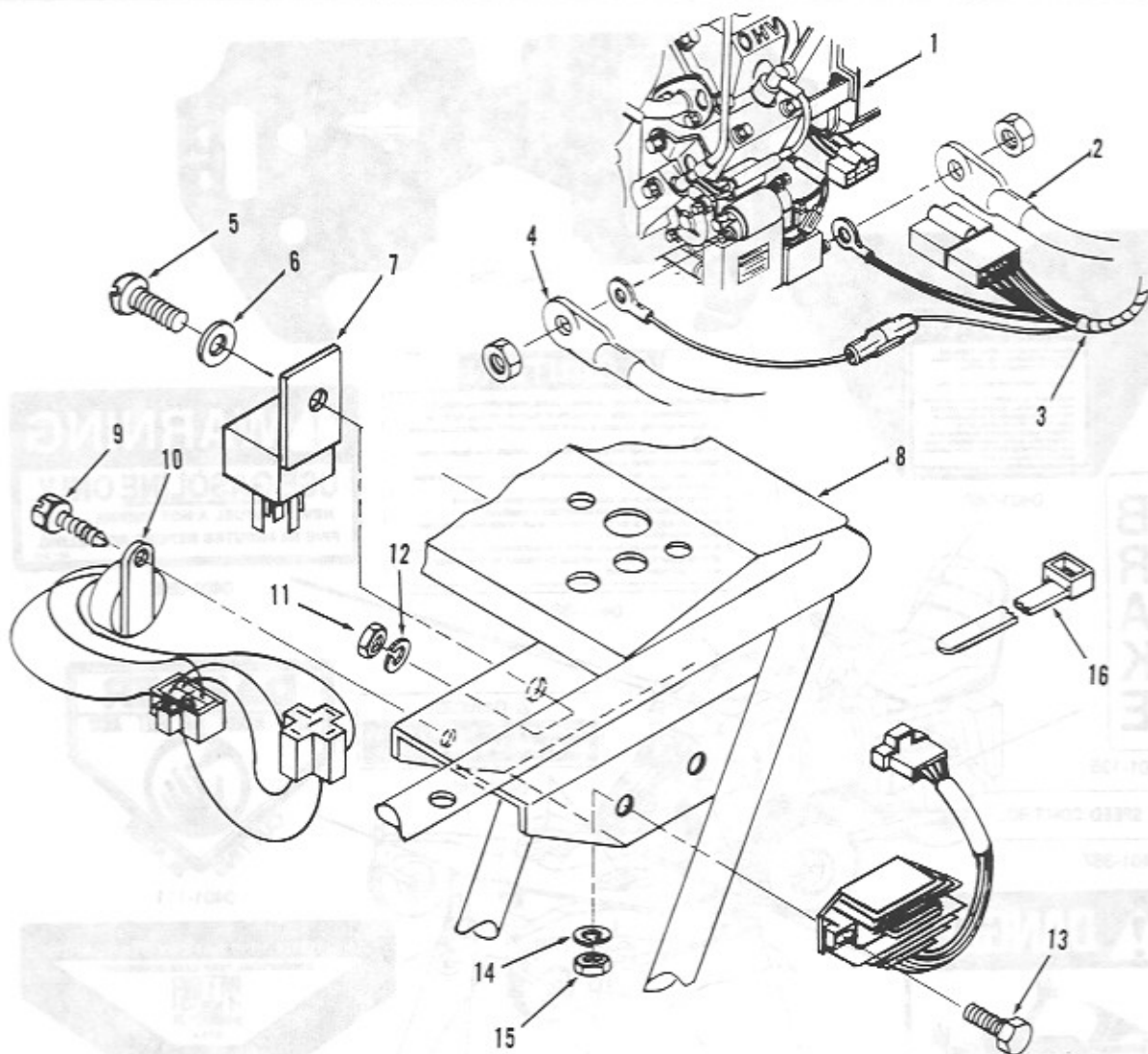


# SUNSTRAND BDU-21L-310 & 110 TRANSMISSIONS



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1904-296	Shaft	12	1105-139	Kit, Cylinder Block
2	1804-031	Ring, Retaining	13	1105-140	Kit, Check Valve
3	0204-165	Bearing, Ball	14	1105-141	Kit, Bypass Valve
4	1902-078	Seal, Lip	15	1105-142	Kit, Splash Plate
5	1902-077	Seal, Lip	16	1105-143	Kit, Housing
6	0701-104	Gasket, Center Section	17	0204-166	Bearing, Needle
7	1913-303	Plate, Thrust	18	1105-144	Kit, Charge Relief Valve
8	0204-167	Bearing, Roller Thrust	19	1902-079	"O" Ring
9	1913-304	Plate, Thrust	20	1810-010	Assembly, Gerotor
10	1901-236	Screw	21	1901-237	Screw
11	1105-138	Kit, Cylinder Block	22	1907-066	Shim, Charge Pump

## ELECTRICAL SYSTEM



\* Seat Switch - See Page 14  
Traction Pedal Switch - See Page 15  
Blade Control Switch - See Page 15

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	E267	Engine, Kawasaki Water	9	1901-018	Screw, 1/4x1/2 Self Tap
2	0301-140	Cable, Battery Black	10	1923-040	Module
3	0811-051	Harness, Wire	11	1401-001	Nut, 10C Hex
4	0301-142	Cable, Battery Red	12	2301-001	Washer, 3/16 Lock
5	1901-117	RHMS, 10C x 3/4	13	0209-021	HHCS, .250C x .75G5( 2)
6	2301-021	Washer, 5/16 Flat	14	2301-003	Washer, 1/4 lock ( 2)
7	1923-041	Switch, Relay	15	1401-010	Nut, 1/4C Hex (2)
8	0605-475	Frame, YHRLKI20	16	2014-001	Tie, Strap (5)

## DECALS

